

Step 2: Simplified PQ Analysis Worksheet

Purpose: Determine a value stream with a variety of complex processes and products.

Directions:

1. List products and/or product numbers along the bottom axis (P)—in order of volume.
2. Record the actual volume for each product (Q) above the product (P).
3. Determine the percent of total volume and draw a bar chart, with highest volume first.
4. Determine a priority cut-off percent; usually 20 percent.
5. Draw the cut-off line on the chart.
6. Select a value stream based on highest volume.

[illegible]