

Step 5: Identify Lean Metrics Worksheet

- Purpose:** To help you complete Step 5: Identify Lean Metrics
- Directions:**

1. Use this worksheet after completing and discussing the Lean manufacturing assessment.

2. Determine the Lean metrics for the target value stream.

3. Determine precisely how each of the metrics you have selected will be calculated.

Value Stream _____

Metric	Calculation

Common Metrics:

- Inventory turns
 - Days of inventory on-hand
 - Defective parts per million
 - Uptime
- Total value stream WIP
 - Total cycle time
 - Total lead time
 - On-time delivery
- Overall equipment effectiveness
 - First-time-through capacity
 - Health & safety