

Step 4: Value Stream Icons for the Current-State Map

These are icons you will need to create your current-state map.

Meaning of Icon	Icon
Customer or Supplier	
Attribute Fields	
Production Control	
Dedicated Process Box	
Truck Shipment	
Material Push	
Electronic Information Flow	
Manual Information Flow	
Operator Location	
Kaizen Focus	
Kaizen Flow (must flow form Kaizen Focus)	
Shared Process Box	
Inventory WIP Stagnation	
First-In, First-Out (FIFO)	Max = XX