


















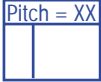





Value Stream Mapping Icons

Customer or supplier 	Dedicated process box 	Shared process box 	Inventory WIP stagnation 	Electronic information flow 	Manual information flow 
Supermarket parts 	Truck shipment 	Supermarket 	Production kanban 	Withdrawal kanban 	Signal kanban 
FIFO lane Max = XX 	Material push 	Physical material pull 	Kanban post 	Buffer 	Safety inventory 
Computer assisted (MRP) 	Heijunka leveling Pitch = XX 	Operator 	U-shaped cell 	Kaizen focus 	Kaizen flow (must flow from kaizen focus) 