Root Cause Analysis Report - 5 Why

	Safety		Productivity	**Approvals**	Manager	Production	Lean	Engineering	Quality	Safety (as Req'd)
	Quality		Inventory	Root Cause Identified						
	Delivery		Other	Corrective Action Completed						

Check Boxes that Apply

Originator's Name	Report Date	Customer Affected?	Dept.

Root Cause Analysis and Corrective Actions - "Why Made?"
Why did the problem occur?

Why 1:
Why 2:
Why 3:
Why 4:
Why 5:

Problem Description

Problem Solving Team Members

Root Cause Analysis and Corrective Actions - "Why Missed?" (If Applicable)
Why was this problem not caught by normal system?

Why 1:
Why 2:
Why 3:
Why 4:
Why 5:

Containment Action, Protect the Customer	Date Completed

Corrective Actions Corrective Action	Person Responsible	Due Date	Completion Date

Detailed Description of Problem (include details, photos, sketches)

Evaluate Corrective Actions

For part/product quality issues:	# suspect parts sorted =	# defects found =

Standardize

Have we been trained to the standard?	
Is the standard adequate?	
Did we follow the standard?	

Point of Cause, Where / how did the problem occur?

Knowledge Sharing - Plan to share knowledge to other cells, sites